

AMENDMENT AND RESPONSE UNDER 37 CFR § 1.111

Serial Number: 09/132,157

Filing Date: August 11, 1998

Title: SILICON-GERMANIUM DEVICES FOR CMOS FORMED BY ION IMPLANTATION AND SOLID PHASE EPITAXIAL REGROWTH

Page 2

Dkt: 303.229US2

Q2  
cont wherein the  $\text{Si}_{1-x}\text{Ge}_x$  channel region [is formed subsequent to formation of the gate oxide.] has a channel length less than  $7\mu\text{m}$ .

Sub  
H3  
Q3 25. (Thrice amended) A p-channel metal-oxide-semiconductor transistor formed on a silicon substrate, comprising:

a  $\text{Si}_{1-x}\text{Ge}_x$  channel region, having a germanium molar fraction of  $x$ , and formed in the substrate, underneath a gate oxide and between a source region and a drain region without a silicon layer interposed between the  $\text{Si}_{1-x}\text{Ge}_x$  channel region and the gate oxide;

wherein the  $\text{Si}_{1-x}\text{Ge}_x$  channel region is formed from ion implanting germanium (Ge) into the substrate at a dose of approximately  $2 \times 10^{16}$  atoms/cm<sup>2</sup>, and wherein the Ge is implanted at an energy of approximately 20 to 100 keV; and

wherein the  $\text{Si}_{1-x}\text{Ge}_x$  channel region [is formed subsequent to formation of the gate oxide.] has a channel length less than  $7\mu\text{m}$ .

Sub  
H4  
Q4 28. (Four times amended) A p-channel metal-oxide-semiconductor transistor formed on a silicon substrate, comprising:

a  $\text{Si}_{1-x}\text{Ge}_x$  channel region, having a germanium molar fraction of 0.2, and formed in the substrate, underneath and adjoining a gate oxide and between a source region and a drain region;

wherein the  $\text{Si}_{1-x}\text{Ge}_x$  channel region [is formed subsequent to formation of the gate oxide.] has a channel length less than  $7\mu\text{m}$ .

Q5 30. (Four times amended) A p-channel metal-oxide-semiconductor transistor on a silicon substrate, wherein the transistor includes a channel comprising a silicon-germanium (Si-Ge) alloy underneath and adjoining a gate oxide, wherein the silicon-germanium alloy [is formed subsequent to formation of the gate oxide.] has a channel length less than  $7\mu\text{m}$ .

Sub  
H6  
Q6 38. (Twice amended) A p-channel metal-oxide-semiconductor transistor, comprising:  
a silicon substrate;

**AMENDMENT AND RESPONSE UNDER 37 CFR § 1.111**

Serial Number: 09/132,157

**Page 3**

Dkt: 303.229US2

Filing Date: August 11, 1998

Title: SILICON-GERMANIUM DEVICES FOR CMOS FORMED BY ION IMPLANTATION AND SOLID PHASE EPITAXIAL REGROWTH

Cb  
cont

a gate oxide, coupled to the substrate;  
a gate, coupled to the gate oxide;  
source/drain regions formed in the substrate on opposite sides of the gate; and  
a  $\text{Si}_{1-x}\text{Ge}_x$  channel region, having a germanium molar fraction of  $x$ , and formed in the substrate, underneath and adjoining the gate oxide and between the source/drain regions;  
wherein the  $\text{Si}_{1-x}\text{Ge}_x$  channel region [is formed from ion implanting germanium (Ge) through the gate oxide] has a channel length less than  $7\mu\text{m}$ ; and  
wherein the germanium molar fraction is less than about 0.6.

Sub  
H7  
Cg

40. (Twice amended) A p-channel metal-oxide-semiconductor transistor formed on a silicon substrate, comprising:  
a  $\text{Si}_{1-x}\text{Ge}_x$  channel region, having a germanium molar fraction of  $x$ , and formed in the substrate, underneath and adjoining a gate oxide and between a source region and a drain region;  
wherein the  $\text{Si}_{1-x}\text{Ge}_x$  channel region [is formed from ion implanting germanium (Ge) through the gate oxide] has a channel length less than  $7\mu\text{m}$ ; and  
wherein the germanium molar fraction is less than about 0.6.

**REMARKS**

Applicant has carefully reviewed and considered the Office Action mailed on July 18, 2000, and the references cited therewith.

**STATUS OF THE CLAIMS**

Independent claims 11, 24, 25, 28, 30, 38, and 40 are amended; as a result, claims 11, 13-14, 24-28, 30-32, and 38-43 are now pending in this application.

**SUMMARY OF THE INVENTION**

The present invention is generally directed to a PMOS transistor that is formed in a CMOS integrated circuit, having a  $\text{Si}_{1-x}\text{Ge}_x/\text{Si}$  heterojunction between the channel region and the substrate. The method is applicable to large volume CMOS IC fabrication. Germanium is